

TECHNICAL DATA SHEET

Product Data Sheet: BG-HD-5030

High Density PE Injection Molding

HDPE: BG-HD-5030 Density: 0.948-0.952

Feature:

- Co-monomer: Butene-1
- High Impact Strength
- High Elongation
- High Stress Cracking Resistance

Application:

- Injection Molding Grade for Caps & Closure
- Blending
- Lamination

Additive:

UV Stabilizer*

MFI: 2.7-3.3

Antioxidants

Material properties (this data are typical values and shall not be construed as product specifications.)

| Resin Properties | Unit | Condition | Typical Value | Test Method |
|------------------------|-------------------|----------------|---------------|--------------------|
| Melt Flow Rate (MFR) | g/10 min | 190°C/2.16 kg | 2.7-3.3 | ASTM D1238 |
| Density | g/cm ² | 23°C | 0.948-0.952 | ASTM D1505 |
| Physical Properties | unit | Condition | Typical value | Test method |
| F/E Ratio | _ | _ | 26±2 | ASTM D1238 |
| Vicat | °C | _ | 132 | ASTM D1525 |
| Tensile Stress @Yield | Мра | _ | 28 | ASTM D638 |
| Tesnsile Strain @Yield | % | _ | 8 | ASTM D638 |
| Flexural Modulus | Мра | _ | 1100 | ASTM D790 |
| Izod Impact Resistance | J/m | Notched Method | 127 | ASTM D256 |
| ESCR (IGEPAL 10%) | HR | (F50, 50°C) | >500 | ASTM D1693 |
| Contamination | % | _ | <20 | BASELL MTM-17064 E |

^{*} Guaranteed items: MFR, Density &F/E Ratio.

^{*} Anti-Uv Stabilizer will be added to the polymer according to the customer request.

^{*} The information contained herein may include typical properties of our products or their typical performances when used in certain typical applications. Actual properties of our products, in particular when used in conjunction with any third party material(s) or for any non-typical applications, may differ from typical properties.

^{*} It is the customer's responsibility to inspect and test our product(s) in order to satisfy itself as to the suitability of the product(s) for its and its customers' particular purposes. The customer is responsible for the appropriate, safe & legal use, processing and handling of all product(s) purchased from us.

^{*} Nothing herein is intended to be nor shall it constitute a warranty whatsoever, in particularly, warranty of merchantability or fitness for a particular purpose.